



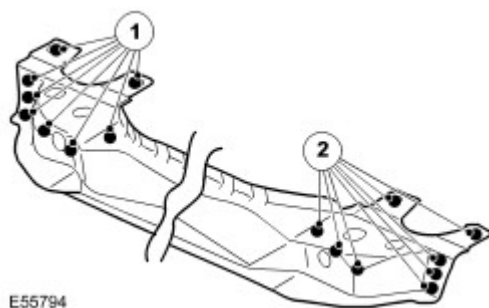
Front Crossmember (77.20.25)

Removal

1. Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
2. Remove the hood latch panel. For additional information, refer to [Hood Latch Panel \(76.16.22\)](#) (Section 501-27 Front End Sheet Metal Repairs)
3. Remove the radiator. For additional information, refer to [Radiator \(26.40.01\)](#) (Section 303-03C Engine Cooling - 2.7L Diesel)
4. Remove both front impact sensors. For additional information, refer to [Front Impact Severity Sensor \(76.74.08\)](#) (Section 501-20B Supplemental Restraint System)
5. Release wiring harness from crossmember
6. Remove the fender moulding. For additional information, refer to [Fender Moulding \(76.43.54\)](#) (Section 501-08 Exterior Trim and Ornamentation)

7.

Item	Description
1	8 spot welds.
2	8 spot welds.



8. For additional information:
 - Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

1. Install is the reversal of removal.